

Exhaust gas recirculation rigid pipe: Removal - Refitting

K9K, and 796

☐ Clean using **ABRASIVE PADS** :

- the joint face of the exhaust gas recirculation assembly,
- the exhaust manifold seal face.

WARNING

To ensure proper sealing, the gasket surfaces must be clean, dry and not greasy (avoid any finger marks).

☐ Use **SURFACE CLEANER** (see) (04B, Consumables - Products) and **CLEAN CLOTHS** to degrease:

- the exhaust manifold joint face,
- the joint face of the exhaust gas recirculation assembly.

☐ **parts always to be replaced: Exhaust gas recirculation rigid pipe.**☐ **parts always to be replaced: Exhaust gas recirculation pipe seal.**☐ **parts always to be replaced: exhaust gas recirculation pipe bolt****II - REFITTING OPERATION**☐ Proceed in the reverse order to removal.☐ Torque tighten:

- the **bolts of the exhaust gas recirculation rigid pipe bracket on the cylinder head (21 N.m)**,
- the **bolts of the exhaust gas recirculation rigid pipe on the exhaust manifold (36 N.m)**,
- the **bolts of the exhaust gas recirculation rigid pipe on the exhaust gas recirculation assembly (12 N.m)**,
- the **lifting eye bolts (10 N.m)**.